

welcome to world of tece



product catalog

Complete Portfolio of Tece Products



abouttece



Our mission is set clear...

Our mission: Producing the highest quality edgebanding in the market, meeting the demands of the customers and taking the customers' satisfaction number one priority.

Our vision: Achieving an international renowned brand name in the globe and exporting Tece's products to the entire globe.

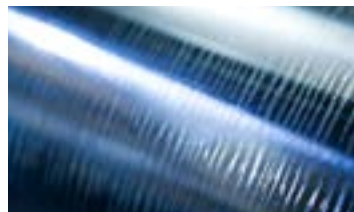
Welcome to the world of Tece

In this special catalog, we want to share with you about our company history, our company philosophy and more importantly, our product range. On each page, you can read and see our range of products & our quality of work.

With this, we welcome you to explore the world of edgebandings, the world of Tece!

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tecehistory

An Edgebanding Company was Born

The workshop for producing veneer edgebanding was founded by Necdet Coskunuzer. The closed area of the workshop was about 100 square meters in Bursa, Turkey.



1987

1992

1998

2003

2004

Starts Importing Melamine & PVC

The development in Turkish furniture industry was rapid and steady. And we had to keep up with the trends and demands; thus, melamine and PVC were imported, pre-glued and distributed throughout Turkey.

First Big Investment at Tece

Tece moves into a new facility with a closed area of 2,000 m² meters. We started exporting our products to neighboring countries.

Production of Melamine

The investment in melamine edgebanding production is greater than many think of. The know-how, the technology that is inside of it is incredible.

Investment in Melamine Edgebanding

Melamine was the main product of Tece portfolio. Yet, being an only importer did not help our cause to grow. Thus, we had to make our own production.



Thus, an edgebanding company was born...

With a humble beginning in 1987, we started producing veneer edgebanding in a workshop. The company was founded by Necdet Coskunuzer, a hard working person with purpose of helping & creating jobs for others.

Later, our visionary Chairman, Mr. Tayfur Coskunuzer, lead to have one of the best success stories in the industry and to be one of the leading edgebanding companies in the world. In the below, you can see our history:

Investment in PVC

The edgebanding market was switching from melamine to PVC; and Tece would not sit and wait. Decisions are taken to invest in production of PVC / plastic edgebanding.



PMMA Acrylic Edgebanding

2im and 3D PMMA acrylic edgebanding is produced. Exporting our full range to 75 countries around the world. More than 18 exhibitions are organized in 2014 only.

2005

2008

2009

2014

2015



Moving to New Factory

Tece moves into its new facility with a total area of 20,000 square meters in Bursa Industrial Area.

First Rolls were Produced in PVC

PVC edgebanding is successfully produced and is introduced at exhibitions. Only company in the world to produce plastic, melamine, and veneer edging under one roof.

ABS Edgebanding + New Factory

Trials have been started for producing ABS. Total workforce: ~210 people dedicated to produce only edgebanding Total product range: the widest range of edgebandings in the world. Closed area of 28,000m².

productrange



PVC Edgebanding

Standard PVC edgebanding
High gloss PVC edgebanding
Pre-glued PVC edgebanding



PMMA Edgebanding

2in1 acrylic edgebanding
3D acrylic edgebanding



Melamine Edgebanding

Standard melamine edgebanding
Soft forming melamine edgebanding
Preglued melamine edgebanding



Special Edgebanding

Mirror edgebanding
Aluminum / Stainless steel edgebanding
& more...

Complete Range of Edgebandings at Tece

Our vision is set clear: 'to supply the complete solution of edgebanding under the same roof'. To this end, our R&D and management are working day and night to develop new products and solutions that are totally related to edgebanding.

In the below, you can see the complete range of Tece products.

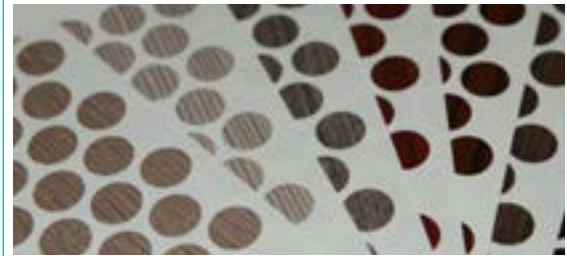


Veneer Edgebanding

Veneer edgebanding with fleece

Preglued veneer edgebanding

Double layer veneer edgebanding (1mm)



Screw Covers

Self adhesive covers

in 14mm, 20mm, 30mm & etc.



Hot Melt Adhesive

For automated machine

For curved edgebanding machine



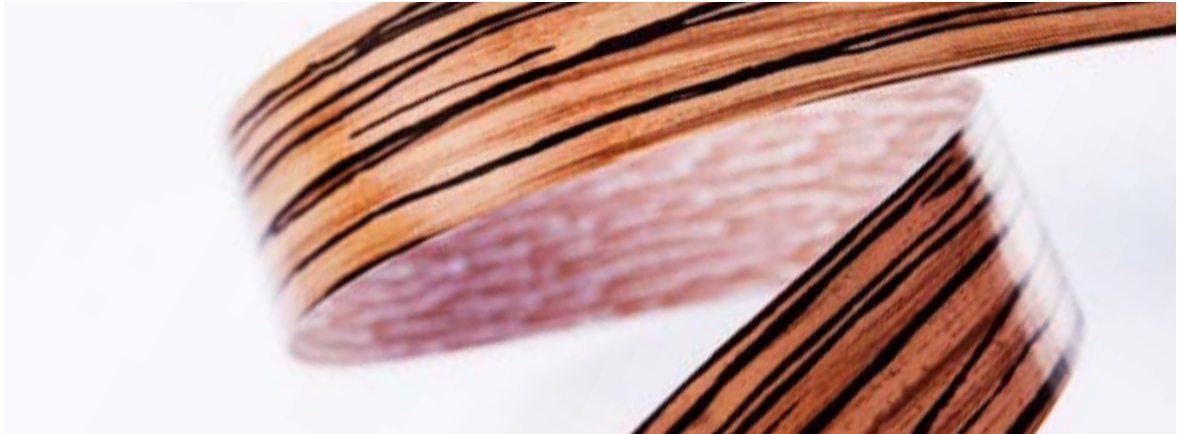
Tece Gadgets

Edge trimmer

Rewinding apparatus

& more...

pvc edgebanding



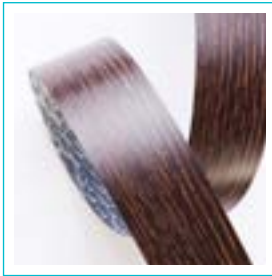
Latest technology

The whole production process of PVC edgebanding is fascinating. It starts with having the PVC powder processed at the extrusion machine. The powder is turned into rigid sheets that come out in continuous rolls. Our competent team understands the vitality of the ingredients used as well as the process and we approach each with extra care.

It is not just PVC; it is more than that...

Combining the perfect technology with the perfect raw material produces the best results in the product quality. Over the course of 3 decades in business, we have always tried to combine these two points.

Our PVC edgebandings are produced in a state-of-the-art production with the best possible raw materials. Possible thickness = 0.3mm - 2.8mm. Possible widths = 16mm - 610mm. In the below, you can read more about this range.



**PVC edgebanding in
wood decors**

We use UV printing and UV lacquering system and thus the finished product contains no solvent. Furthermore, our product contains no lead!



**PVC edgebanding in
uni-colors**

All uni-colors are controlled with spectrophotometer to ensure the consistency and quality. Our pigments have perfect life fastness ensuring no fading will happen.



**PVC edgebanding in
high gloss**

Glossy panels are the perfect choice for the production of modern looking furniture. And we got the edge with perfect high gloss surface (with foil or without).



**PVC edgebanding in
pre-glued**

We have accomplished to produce PVC with hot melt glue backing. Now, carpenters don't need a machine to apply the PVC to panel.

anycoloranymtexture



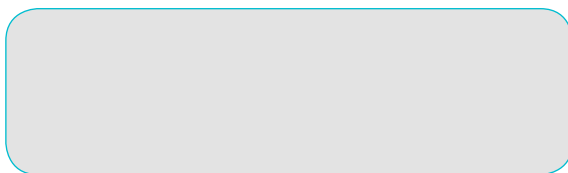
Matching your color & texture

At Tece, we always target to provide the best possible product to our customers so that they can have the competitive edge in the market. This goes true for the colors as well as the surface texture. Our combination of the perfect printing technology and texture selection will enable our customers to supply better, sell better, and grow better.

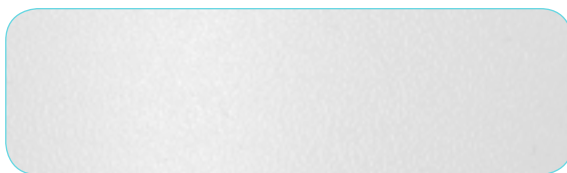
It is never enough; we always do more...

Not only, we can have the perfect color match to the board; but also we can have the right texture matching to the board. Combination of both perfect colors and texture in edgebanding complete the furniture as if the connection of edgebanding to the board is invisible.

When ordering a new color, you can choose the below textures. Below are the most used textures of Tece.



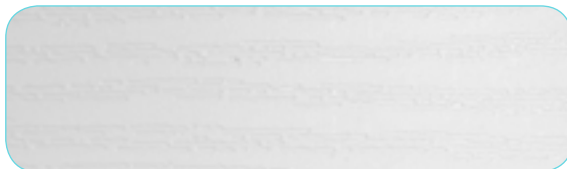
Smooth Surface (DUZ)



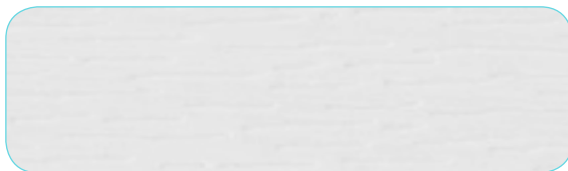
Orange Surface (BUTE)



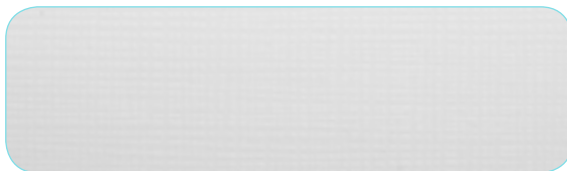
Wood Lares Surface (WDLR)



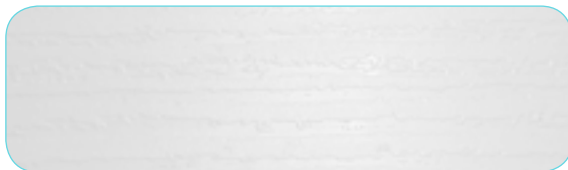
Wood Pore Surface (WDSTR)



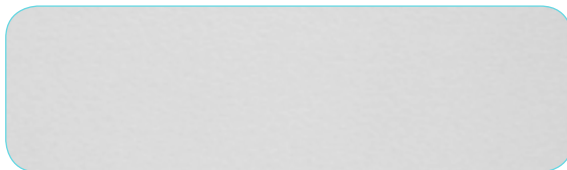
Pore Surface (STR)



Cotton Surface (KTN)



Wood Line Surface (WDLN)



Natural Surface (NTRL)

whychoose**tece**pvc



Reason 01. Processing

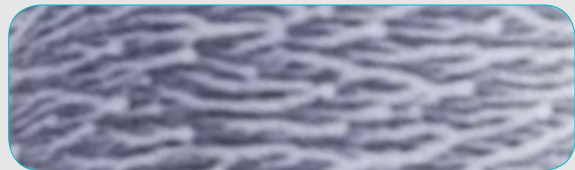
Our edgebandings work well on Homag, SCM, or any other

Not all edgebandings work well in machines. Our PVC edgebanding works perfectly from end trimming to polishing. We are proud to say that no matter which equipment is used (Germany, Italian, Turkish, or even the Chinese), the processing will work smoothly.



Reason 02. Adhesion

Our Jowat Primer makes a difference & you can see below:



The quantity and quality of our primer can be seen in this sample! This enables our product to stick better no matter the circumstances.

It is making the right decision for your process...

On this special page, we want to show you why you should choose our PVC edgebandings.

On each of the four points, you can see and read why Tece PVC edgebanding can work better for you. At Tece, we work day and night to make sure that our products add value to your process, to your product, and to your company.



Reason 03. Colormatch

With UV technology, sharp designs + perfect colormatch

Whether you choose from our existing portfolio or order a special color match, we always try to give the best possible colormatch according to the board. Without question, having the right color / design of edgebandings will produce the better furniture.



Reason 04. Consistency

With calendering system, consistency in all thicknesses

In furniture production, making optimization is important. Therefore, furniture producer choose to use different thicknesses of edgebanding in each part of furniture. Thanks to our calendering technology, we can assure you all thicknesses will have the same color / same design / same texture from 0.3mm to 2.8mm.

pmmaedgebanding



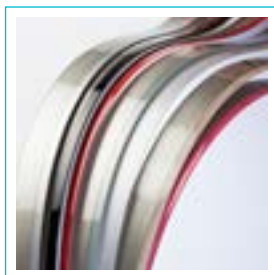
It is not simple as it looks

The production of PMMA is extraordinary as well as complicated. The PMMA production requires much know-how as well as careful calculations. Extra care should be applied to keep the consistency of the product from one roll to another. Everything has to be measured precisely; even 0.1mm matters.

It is adding a new perspective to furniture...

2in1 and 3D edgebandings are produced from PMMA (Polymethyl Methacrylate - Acrylic). Both 2in1 and 3D edgebanding are translucent plastic products which give 3D depth to the panel (especially high gloss panels). In return, this edgebanding adds great value to the finished furniture with its 3D brilliant optical look.

In the below, you can read more about this range.



**2in1 acrylic edge
banding - uni color**

A translucent product, with few millimeters in the same color of acrylic / high gloss board, and the remaining part with aluminum color.



**2in1 acrylic edge
banding - wood**

The 2in1 comes in both uni color format and also wood colors. High gloss panel in wood decor is matched with the 6mm of our PMMA edgebanding.



**3D acrylic edge
banding - uni**

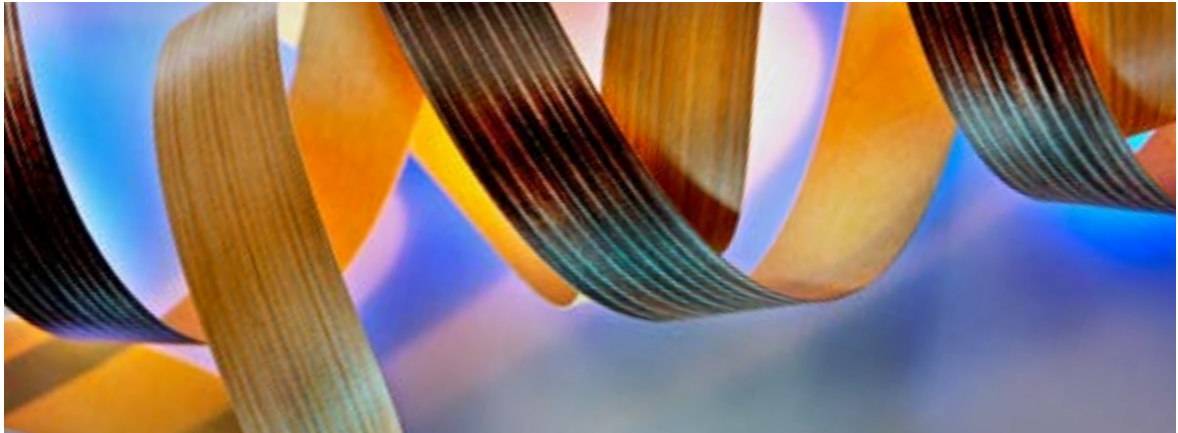
The 1mm / thick layer of PMMA gives an original 3D feeling and perfect protection to the decor of edging.



**3D acrylic edge
banding - wood**

Think of a table with beech color. And imagine to add a 3D feeling, you use this 3D beech in 1mm.

melamine edgebanding



Printing + Impregnation

In melamine production, impregnation is everything. Since the quality of the final product is determined by the quality of the impregnation, we place special emphasis on it and the raw material which is used during this process. Furthermore, we make a great deal of efforts to insure the consistent quality of the edgebanding.

It is the economical solution for edging needs...

Melamine edgebanding is a monolayer edgebanding made from decor paper. The paper is first impregnated and then covered with lacquer. This helps the paper to have strength and resistance properties and to be scratch resistant. In melamine production, we have different products that help our customers.

In the below, you can see the complete range of Tece melamine edgebanding products.



**Standard Melamine
Edgebanding**

The regular of unglued melamine edgebanding comes in big jumbo rolls of 65 cm in width and 500 mt in length.



**Soft Melamine
Edgebanding**

Melamine edgebanding can be produced in a way that turning soft radius could be possible without cracking.



**Paintable / High
Gloss Melamine**

Paintable edgebanding is made from a special formulated resin designed to give a durable surface for painting or printing.



**Pre-glued Melamine
Edgebanding**

With a standard iron or a hot air blower, the carpenter can apply the edging with ease at a speed of his/her choice.

special edgebanding



Special Know-How

The special edgebanding is produced with foils from Germany. The application is different than standard PVC processing. The edgebander (machine) must be adjusted for processing / trimming the special product nicely and smoothly. As the edgebanding contains real metal, the trimming knives must be sharp or special; otherwise, it is not possible to produce good result.

It is about adding value to furniture...

In furniture making, there is no limit in design and materials to be used. Special edgebanding is one of the materials that seems to be becoming a high trend in the last several years. When we say 'special edgebandings', we mean the edgebanding with special effect. Available in width of 16mm - 610mm and thickness of 0.8mm / 1mm.

In the range of special edgebandings, we produce the below products.



**Real aluminum-look
edgebanding**

Today, metal has becoming part of furniture. The metal edgebanding can be processed on a regular production line.



**Other metal-look
edgebandings**

At Tece, we offer a full range of metal edgebandings in addition to aluminum edgebanding (stainless steel, copper)



**Mirror-look
edgebandings**

Using mirror in furniture was never easy or possible. With our new product, this is now possible.



**Gold mirror and
other edgebandings**

In addition to standard mirror edgebanding, we offer gold mirror and holographic colors.

veneeredgebanding



Veneer = All about details

All veneers are carefully selected to ensure that the final product is of superior quality. After selection, the veneers sheets are finger-jointed with invisible joints. This is the most important part of the process as it determines the quality of the product. The finger-jointed rolls are either coated with hotmelt or laminated with fleece paper. All our veneer rolls are pre-sanded so that varnish can be applied directly.

It is the way to edge the natural veneer boards...

Veneer edgebanding was the first line of production in Tece's history. It is the most natural way of making furniture and it is an important alternative to solid wood furniture.

We take veneer bundles and turn them into endless rolls with invisible finger joints. Rolls are available in width of 16mm and 200mm in thickness of 0.4mm, 0.6mm, and 1mm. In the below, you can read more about this range.



**Fleeced backed
veneer edgebanding**

With our special fleece, veneer edgebanding can be processed just like PVC at the highest speed possible on the line.



**Pre-glued
veneer edgebanding**

At Tece, we use EVA based hot melt for all pre-glued edgebanding.



**Veneer edgeband-
ing with 1 mm**

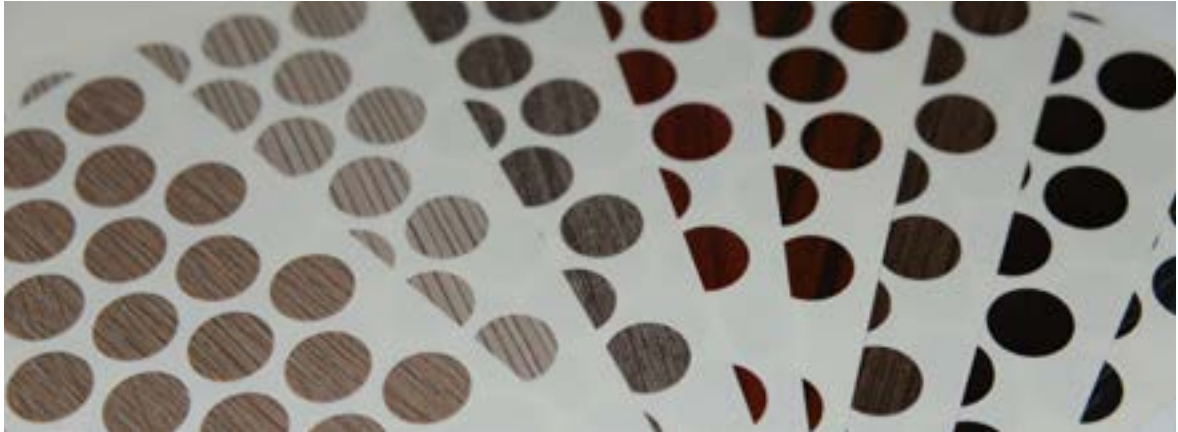
We are producing up to 1mm. We are combining two layers of veneer sheets with glue and with a special application.



**Veneer for profile
wrapping**

As in veneer edgebanding, it is possible to process our veneer rolls on wrapping machine with our 0.4mm thick veneer.

adhesivescrewcovers



Perfect Touch for Better Furniture

We are able to make the exact color of our edgebandings in screw covers. The finished product has the exact color, design, and texture of the edgebandings. We can only supply screw covers to our customers who buy our edgebandings. This is actually a service which we hope to empower our customers to be more effective in the marketplace. The circle covers are available in 14mm and 20mm, 30mm, 40mm, and 50mm.

It is about care about small details...

Self adhesive screw covers can be considered too little for a company in our size. Yet, our customers cannot get the matching colors of the panel in those small circles. Our philosophy of servicing our customers makes this possible.

While producing 0.4mm of edgebanding, we produce some meters for production of screw covers. This product is in the same characteristics as our edgebanding. You can see the samples as well as more details.

Screw covers in
different diameters



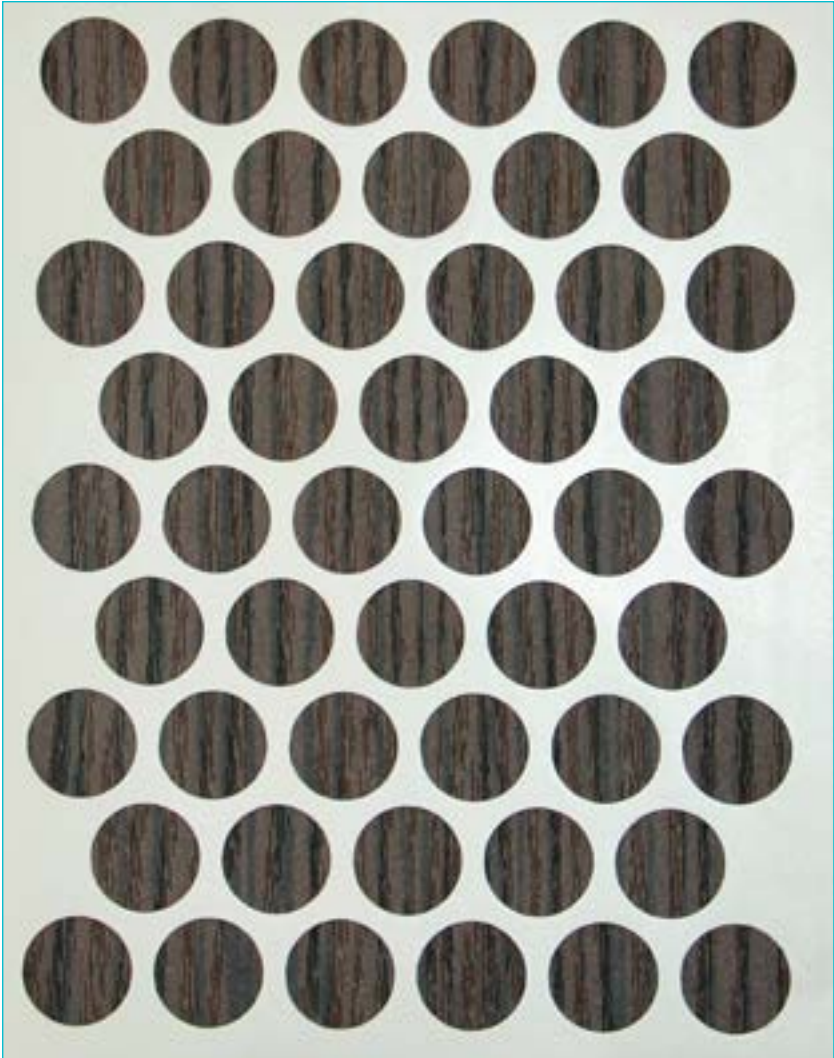
14mm



20mm



30mm



Sample sheet of adhesive screw covers in 14mm

hotmeltadhesive



Right Edge + Right Glue

We offer hot melt adhesive to fulfill our philosophy to provide a complete edgebanding solution. We now offer two types of hot melt. Both products are tested by many.

1. THM 506 : used in curved edgebanding application.
Melting temperature is between 120° - 140°.
2. THM 2042: used for automated edgebanders.
Melting temperature is between 180° - 200°.

tecegadgets



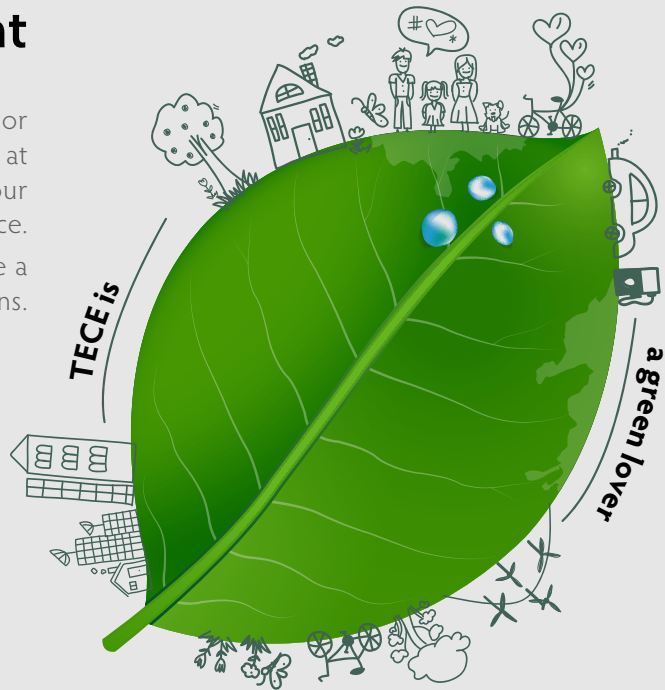
We are working for you...

Finding / creating the right tools to help you is part of our work. We are not only supplying edgebanding material but we are giving complete solution of both edgebanding and other materials to support and to empower our customers worldwide. To this end, we supply double edge trimmer, and rewinding apparatus to measure rolls.

Our environment

The harmful materials (DOP oil, lead or as such) are not permitted to be used at Tece. We care about our customers, our environment, and our workforce.

Whatever is the cost we want to leave a healthy world to the next generations.



five reasons for choosing tece

01 REASON RAW MATERIAL

Selection of raw material is very important for us. In production, we use the best possible raw materials from BASF, JOWAT, and leading raw material suppliers.

02 REASON COMPLETE SOLUTION

We are not only manufacturing one kind of edgebanding; but we manufacture a complete line of edgebanding solutions. This is why we call ourselves 'the edgebanding company'.

03 REASON COLORMATCH

We always give the best possible colormatch according to the board.

04 REASON ENVIRONMENT

From selection of raw materials to our production process, we make sure that we keep our company clean and protect our people & environment.

05 REASON QUALITY

From TECE, expect only the quality products.



contact^{us}



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